



FLANGED BENDS

Size (mm)	90° Bend		45° Bend		22 1/2° Bend		11 1/4° Bend		Weight (KG)			
	T	L	T	L	T	L	T	L	90° bend	45° bend	22 1/2° bend	11 1/4° bend
80	7	165	7	130	7	130	7	130	14.8	9.3	9.4	9.5
100	7.2	180	7.2	140	7.2	140	7.2	140	18.2	11.3	11.5	11.5
150	7.8	220	7.8	160	7.8	160	7.8	160	31.5	18.5	18.7	18.6
200	8.4	260	8.4	180	8.4	180	8.4	180	48.5	27	27.4	27.5
250	9	350	9	350	9	350	9	350	77.5	54	55.2	55
300	9.6	400	9.6	400	9.6	400	9.6	400	111	77	77.5	78
350	10.2	450	10.2	298	10.2	298	10.2	298	153	83	83.6	83.5
400	10.8	500	10.8	324	10.8	324	10.8	324	201	107	108.4	108
450	11.4	550	11.4	349	11.4	349	11.4	349	261	132	138	135
500	12	600	12	375	12	375	12	375	336	175	176	177
600	13.2	700	13.2	426	13.2	426	13.2	426	522	266	268	269
700	14.4	800	14.4	478	14.4	478	14.4	478	708	326	329	331
800	15.6	900	15.6	529	15.6	529	15.6	529	974	442	477	449
900	16.8	1000	16.8	581	16.8	581	16.8	581	1290	567	577	577
1000	18	1100	18	632	18	632	18	632	1698	751	760	764
1200	20.4	1300	20.4	750	20.4	735	20.4	735	2709	1178	1223	1189

90° FLANGED DUCKFOOT BEND

DN	L	C	D	Weight (KG)
80	165	110	180	14.8
100	180	125	200	18.2
150	220	160	250	31.5
200	260	190	300	48.5
250	350	225	350	77.5
300	400	255	400	111
350	450	290	450	153
400	500	320	500	201
450	550	350	550	261
500	600	385	600	336
600	700	450	700	522
700	800	515	800	708
800	900	580	900	974
900	1000	645	1000	1290
1000	1100	710	1100	1698
1100	1200	775	1200	2150
1200	1300	840	1300	2709

90° Flanged Duckfoot Bend

